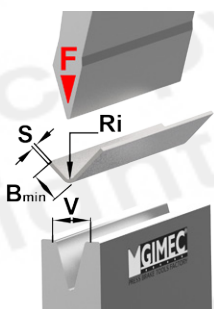


| US 220/85° V12                          |                |
|---|----------------|
| V                                       | mm 12          |
| altezza height                          | mm 80          |
| angolo degree                           | 85°            |
| raggio radius                           | mm 2,75        |
| stelo stem                              | mm 18          |
| acciaio steel                           | C45T HRC 52+58 |
| temprato induzione - induction hardened |                |
| carico load MAX                         | 1000 kN/mt     |
| lunghezze lengths                       | peso weight    |
| mm 835                                  | kg 14,5        |
| mm 415                                  | kg 7,2         |
| mm 805 fraz                             | kg 14,0        |
| 10+15+20+40+50+100+100+200+370          |                |

| US 420/85° V12                          |                |
|---|----------------|
| V                                       | mm 12          |
| altezza height                          | mm 120         |
| angolo degree                           | 85°            |
| raggio radius                           | mm 2,75        |
| stelo stem                              | mm 18          |
| acciaio steel                           | C45T HRC 52+58 |
| temprato induzione - induction hardened |                |
| carico load MAX                         | 1000 kN/mt     |
| lunghezze lengths                       | peso weight    |
| mm 835                                  | kg 19,1        |
| mm 415                                  | kg 9,6         |
| mm 805 fraz                             | kg 18,4        |
| 10+15+20+40+50+100+100+200+370          |                |



| PIEGATURA IN ARIA - AIR BENDING |                          |                         |     |
|---------------------------------|--------------------------|-------------------------|-----|
| V                               |                          | mm 12                   |     |
| S                               | spessore - thickness mm  | 1,5                     | 2,0 |
| F                               | kN/mt                    | R 200 N/mm <sup>2</sup> | 60  |
|                                 |                          | R 450 N/mm <sup>2</sup> | 130 |
|                                 |                          | R 700 N/mm <sup>2</sup> | 200 |
| Ri                              | raggio int. - int.radius | 2,0                     |     |
| B                               | 90° B min mm             | 8,5                     |     |

